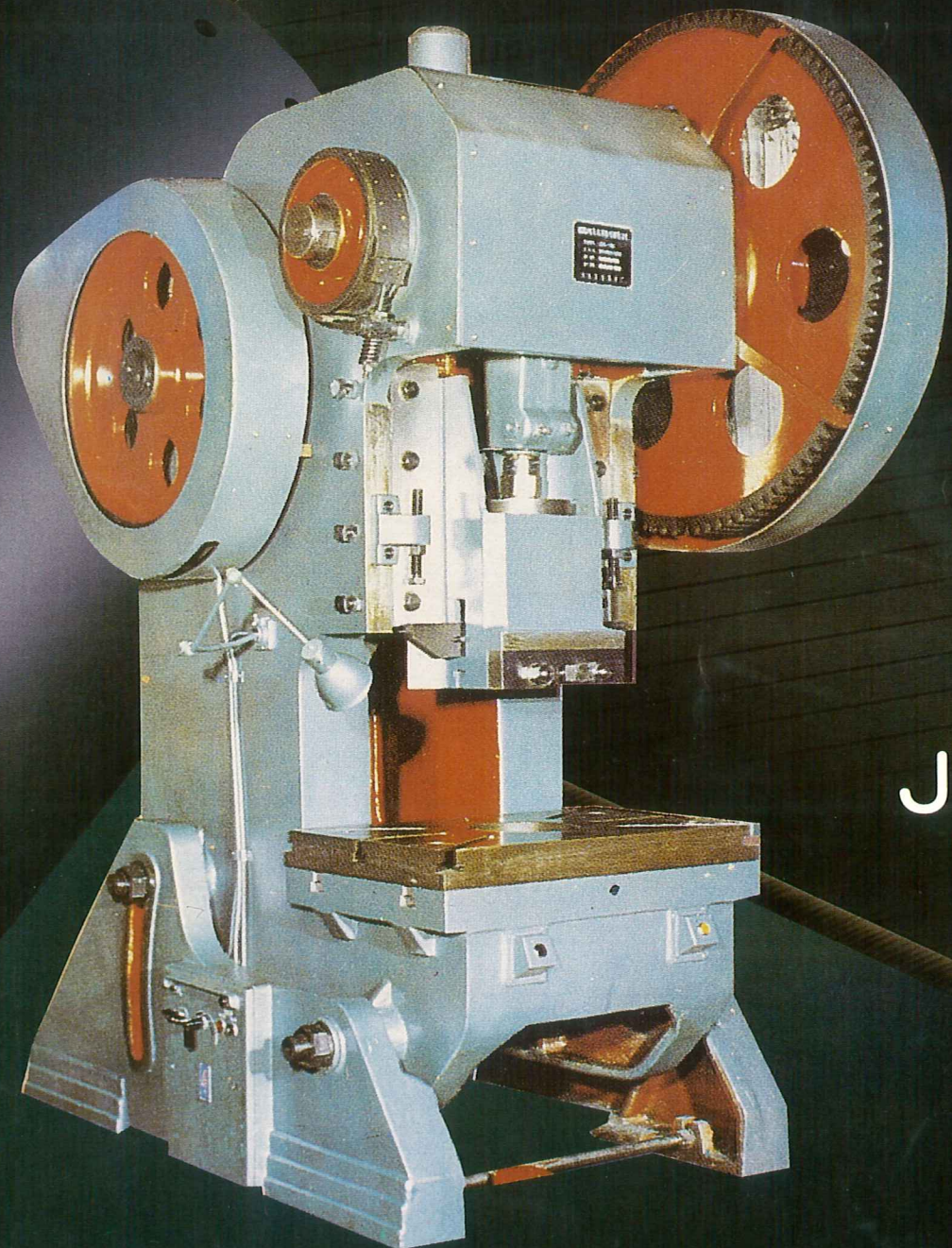


# 開式可傾壓力機

## Open-Back Inclinable Power Press



J23



中國機械設備進出口公司廣東省分公司  
CHINA NATIONAL MACHINERY & EQUIPMENT IMPORT & EXPORT CORPORATION  
GUANGDONG BRANCH.



# J23 JC23 OPEN-BACK INCLINABLE Power Press

本機是萬能性壓力機，適用於落料、沖孔、彎曲、淺拉伸、成形及其它冷沖壓工序。

機身採用高強度鑄鐵製造，并可傾斜；制

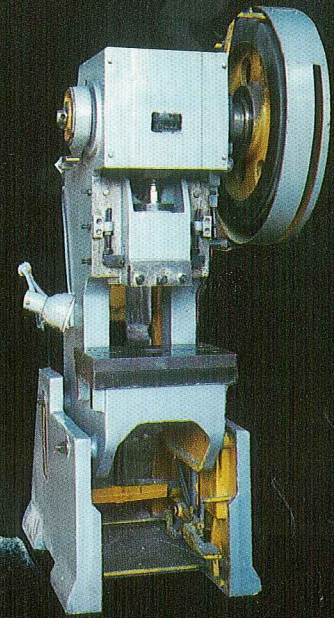
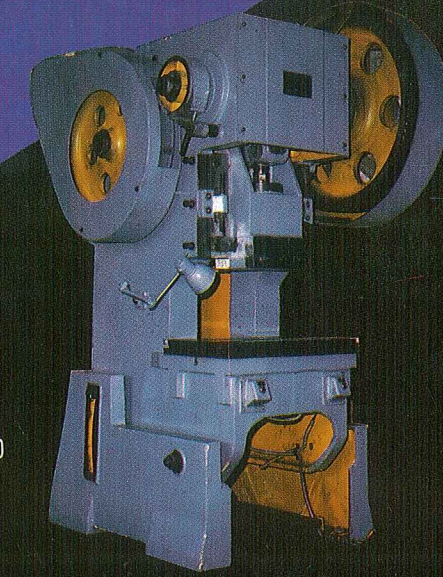
如配置各種自動送料機構，能達到單機身自動化或在沖壓自動綫中工作。

The press, a multiple purpose serial press, is applicable for cutting off punching, beading, slight stretching, forming or other process of cold pressing.

– The frame is made of high strength cast iron. And the frame may be inclined.

– Equipped feed mechanism of all kinds, it can work automatically alone or as a part of an automated press line.

J23-40



JC23-16

## 開式可傾壓力機

### MAIN SPECIFICATION

### 主要規格

Model			J23-3.15	J23-6.3	J23-10	J23-16	J23-25	JC23-35	J23-40	JC23-40	J23-63	JC23-63	J23-100
Nominal ram pressure	公稱壓力	T	3.15	6.3	10	16	25	35	40	40	63	63	100
Max. ram stroke	最大滑塊行程	mm	25	35	45	55	65	80	80	90	100	120	130
Number of strokes per minute	每分鐘行程次數	/min	200	170	145	120	60	50	45	70	40	50	38
Enclosed die space	封閉高度	mm	120	250	180	220	270	280	330	210	400	360	480
Adjustment of pitman length	滑塊調節度	mm	25	30	35	45	55	60	65	60	80	80	100
Depth of throat	滑塊至床身距離	mm	90	110	130	160	200	205	250	190	310		380
Size of table surface front to back / right to left	工作台尺寸 前後/左右	mm	160/250	200/310	240/376	300/460	370/570	380/610	460/720	380/630	570/880	480/710	710/1080
Opening in table front to back / right to left / dia.	工作台孔尺寸 前後/左右/直徑	mm	90/120/φ110	110/160/φ140	130/200/φ170	160/240/1210	200/290/φ260	φ260	250/360/φ320	135 /φ320	310/450/φ400		380/560/φ500
Ram bottom size front to back / right to left	滑塊底面尺寸 前後/左右	mm	90/100	120/140	150/170	180/200	220/250		260/300		360/400		360/430
Becese hole in ram for punck shank dia./depth.	模柄孔尺寸 直徑/深度	mm	φ25/40	φ30/55	φ30/55	φ40/60	φ40/60	φ50/70	φ50/70	φ42/70	φ50/70		φ60/75
Distance between uprights	工作台至導軌距離	mm	120	150	170	210	260	300	330		410	350	450
Distance from guider to table	立柱間距離	mm	160	200	230	280	340		420		510		630
Thickness of bolster plate	墊板厚度	mm	30	30	35	40	50	60	65		80	90	100
Max. inclination of table	床身最大傾角	°	45	45	35	35	30	20	30	24	30	30	30
Power of main motor	主電機功率	KW	0.4	0.75	1.1	1.5	2.2	3	5.5	4	7.5	5.5	10
Overall dimensions (L X W X H)	外形尺寸	mm	674x489x1323	784x550,1503	895x713x1653	1130x834x1890	1345x950x 2 130	1470x1040x2100	1685x1325x2470	1555x1030x2040	1940x1502x2850	1810x1350x2740	2472x1736x3312
Net weight	淨重	Kg	194	400	576	1055	1780	2200	3540	1800	4820	4000	10000